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**IDAPA 17  
TITLE 06  
Chapter 04**

**17.06.04 - BOILER AND PRESSURE VESSEL SAFETY RULES -- REPAIRS AND ALTERATIONS**

**000. LEGAL AUTHORITY.**

These rules are promulgated pursuant to the authority granted the Industrial Commission by Sections 72-508, 72-720, 72-721, 72-722, and 72-723, Idaho Code. (7-1-97)

**001. TITLE AND SCOPE.**

These rules shall be cited as IDAPA 17.06.04, "Boiler and Pressure Vessel Safety Rules - Repairs and Alterations," and shall be applicable to all boilers, pressure vessels, water heaters, hot water storage tanks, and nuclear components manufactured or installed in the state of Idaho, except those specifically exempted in these rules. (7-1-97)

**002. WRITTEN INTERPRETATIONS.**

There are no written statements which pertain to the interpretation of these rules. (7-1-97)

**003. ADMINISTRATIVE APPEALS.**

There are no provisions for administrative appeal of these rules. The procedure for appeals in safety matters is prescribed by Sections 72-722 and 72-714 through 72-718, Idaho Code. (7-1-97)

**004. -- 009. (RESERVED).**

**010. DEFINITIONS.**

For definitions refer to IDAPA 17.06.01, "Boiler and Pressure Vessel Safety Rules - General Requirements," Section 010. (7-1-97)

**011. REPAIRS AND ALTERATIONS.**

**01. Requirements.** Repairs and alterations to boilers and pressure vessels requiring welding shall be made only by an organization which holds a valid Certificate of Authorization for use of the National Board repair or alteration "R" symbol stamp. Repair, modification, or replacement of nuclear components shall be made only by an organization which holds a valid Certificate of Authorization for use of the National Board nuclear "NR" symbol stamp. (7-1-97)

**02. Repairs To Pressure Relief Valves.** Repairs to pressure relief valves, shall be made only by an organization which holds a valid certificate of Authorization for use of the National Board Pressure Relief Valve Repair "VR" symbol stamp. Repair, modification, or replacement of ASME stamped "NV" pressure relief valves shall be made only by an organization which holds valid National Board Certificates of Authorization for the use of "NR" and "VR" symbol stamps. The initial installation, testing, and adjustments of a new pressure relief valve on a boiler, pressure vessel, or nuclear component are not considered a repair, if made by the manufacturer or assembler of the valve. (7-1-97)

**03. Safety Appliances.** (7-1-97)

**a.** No person shall attempt to remove or do any work on any safety appliance prescribed by these rules while the appliance is subject to pressure. (7-1-97)

**b.** Should any of these appliances be removed for repair during an outage of a boiler or pressure vessel, they must be reinstalled and in proper working order before the object is again placed in service. (7-1-97)

**c.** No person shall alter any safety or safety relief valves or pressure relief devices in any manner to maintain a working pressure in excess of that stated on the boiler or pressure vessel Certificate of Inspection. (7-1-97)

**012. -- 999. (RESERVED).**

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